



# Comparative Analysis of Paddlewheel and Alternative Aeration Systems in Aquaculture: Performance, Hydrodynamics, Energy Efficiency and Biological Outcomes

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## Abstract

Mechanical aeration is a cornerstone of intensive aquaculture, directly influencing dissolved oxygen (DO) dynamics, water circulation, nutrient transformations, and ultimately the growth, survival, and health of cultured organisms. While paddlewheel aerators are widely used in pond-based and raceway systems for their robust circulation and DO transfer, alternative technologies—diffused-air systems, surface impellers, fountain aerators, turbine aerators, and venturi injectors—each present distinct hydrodynamic behaviors, oxygen transfer efficiencies, capital and operational cost profiles, and ecological impacts. This comprehensive study compares paddlewheel aerators to alternative aeration systems across laboratory, field, and numerical (CFD) analyses, integrates experimental data, and conducts rigorous statistical analyses (ANOVA and post-hoc tests) using multiple statistical software (R, SPSS, and SAS) to validate findings. Outcomes include detailed comparisons of oxygen transfer rates, spatial DO distribution, energy consumption (kg O<sub>2</sub>/kWh), effects on water quality (TAN, nitrite, turbidity), growth performance (specific growth rate, FCR, survival), and the influence on pond ecology. The research provides design recommendations, energy-optimization strategies, and a decision-framework to select aeration systems suited to specific culture species and production goals.

**Keywords:** Paddlewheel aerator, Oxygen transfer efficiency, CFD, ANOVA, Aquaculture.

## 1. Introduction

Aquaculture intensification demands precise control over water quality, with oxygen management at the forefront. Aeration technologies vary widely in mechanism and effect: surface-oriented paddlewheels create high-surface turbulence and horizontal circulation; subsurface diffused-air systems form bubbles maximizing contact time, (Zhou et al., 2022) turbine and impeller systems provide local mixing, venturi injectors entrain air while promoting high-shear mixing (Yadav et al., 2022). Choosing the appropriate aeration approach requires balancing oxygen transfer efficiency, spatial distribution of DO, energy consumption, capital and maintenance cost, system robustness, and compatibility with the cultured species tolerance for turbulence (Ali et al., 2022). This paper performs a systematic comparison of paddlewheel aerators and other common aeration systems in aquaculture, combining field trials, controlled experiments, CFD hydrodynamic modelling, and multi-scale statistical analysis to deliver evidence-based recommendations.

### 1.1 Importance of Aeration in Aquaculture Systems

Aeration is a fundamental operational requirement in modern aquaculture, particularly in intensive and super-intensive systems where natural oxygen diffusion is insufficient to meet biological demand. Dissolved oxygen (DO) governs respiration, metabolism, feed intake, growth efficiency, immune response, and survival of aquatic organisms (Kumar et al., 2013). Numerous studies have demonstrated that prolonged exposure to DO levels below 3 mg L<sup>-1</sup> leads to stress, suppressed growth, and increased disease incidence, while acute hypoxia can cause mass mortality events (Action, 2020). Consequently, mechanical aeration has become indispensable in pond, raceway, and recirculating aquaculture systems. Beyond oxygen supply, aeration influences a wide array of physicochemical and biological processes including thermal stratification, nutrient cycling, sediment oxygen demand, phytoplankton dynamics, and microbial activity. Different aeration technologies interact with these processes in distinct ways, making comparative evaluation essential for system optimization (Boyd et al., 2018).

### 1.2 Paddlewheel Aerators

Paddlewheel aerators are surface-mechanical devices that generate oxygen transfer primarily through surface agitation, splashing, and induced turbulence. Their characteristic advantage lies in their ability to produce strong horizontal circulation currents that extend across large ponds. This circulation redistributes oxygen-rich surface water toward deeper zones while transporting reduced metabolites toward the surface for re-oxidation. Several studies have reported that paddlewheel aerators are particularly effective in shrimp ponds, where uniform circulation enhances feed distribution and minimizes localized organic accumulation. However, increased turbidity due to sediment re-suspension and comparatively lower oxygen transfer efficiency (OTE) per unit energy compared to diffused aeration have been cited as limitations

(Ghosh et al., 2019). Despite this, their mechanical simplicity, robustness, and low capital cost make paddlewheels the most widely adopted aerator in pond aquaculture globally.

### 1.3 Diffused-Air Aeration Systems

Diffused aeration systems operate by injecting air through porous diffusers placed near the pond bottom, producing fine bubbles that rise slowly and maximize air–water contact time. This mechanism typically yields high oxygen transfer efficiency, especially in deeper systems. Diffused aeration is widely used in recirculating aquaculture systems (RAS) and wastewater treatment facilities (Ali et al., 2022). In earthen ponds, diffused aeration effectively oxygenates bottom layers and supports nitrification processes. However, its ability to induce large-scale horizontal circulation is limited unless diffuser arrays are carefully designed. Biofouling, higher capital cost, and blower maintenance are common challenges associated with this technology (Zhou et al., 2022).

### 1.4 Turbine, Impeller, Fountain, and Venturi Systems

Turbine and impeller aerators generate localized mixing through high-speed rotating blades, providing effective oxygenation near the device. Fountain aerators combine aesthetic appeal with moderate oxygen transfer but are less suitable for intensive aquaculture. Venturi systems entrain air through pressure differentials in flowing water; while energy-efficient at certain operating points, they typically require pumps and are less effective for large pond circulation. Comparative studies indicate that these systems are most effective in raceways, tanks, or as supplemental aeration rather than as primary aeration in large earthen ponds (Khound et al., 2017).

Although individual aeration systems such as paddlewheel, diffused-air, venturi, and turbine aerators have been widely studied for specific applications, existing research largely remains fragmented and technology-specific. There is a lack of comprehensive, side-by-side comparative studies that simultaneously evaluate oxygen transfer, hydrodynamic behavior, energy efficiency, biological performance, and life-cycle implications of these systems under identical aquaculture conditions. Moreover, limited integration of CFD-based flow analysis with field-scale measurements and multi-platform statistical validation has restricted mechanistic understanding and generalization of results, highlighting the need for a unified, system-level assessment to guide optimal aerator selection and sustainable aquaculture management (Jiao et al., 2021).



Figure 1.1. Different types of aerators

This study aims to comparatively evaluate paddlewheel, diffused-air, turbine, fountain, and venturi aeration systems by analyzing their oxygen transfer performance, dissolved oxygen distribution, and resulting impacts on water quality and biological productivity in aquaculture.

## 2. Materials and Methods

### 2.1 Experimental Design and Site Description

The experimental program was designed to enable rigorous comparison among aeration technologies under controlled yet realistic pond aquaculture conditions. Fifteen earthen ponds (each 0.05 ha area, average water depth 1.4–1.6 m) were prepared following standard pond preparation protocols including drying, liming ( $\text{CaCO}_3$  at 250 kg ha<sup>-1</sup>), and fertilization to establish baseline natural productivity. Ponds were supplied with the same water source to ensure consistent background water chemistry.

Treatments comprised paddlewheel (PW), diffused-air (DF), turbine/impeller (TV), venturi (VT), and non-aerated control (CT), each with three replicates. Randomized block design was adopted to minimize spatial bias due to wind exposure or minor topographic variation. The culture species was Pacific white shrimp (*Penaeus vannamei*), selected due to its sensitivity to dissolved oxygen and wide adoption in intensive pond systems.

Stocking density was standardized at 100 individuals m<sup>-2</sup> with initial mean body weight of  $1.5 \pm 0.3$  g. Feeding was carried out using a commercial pelleted feed (35% crude protein) administered four times daily. Feed rations were adjusted biweekly based on biomass estimates obtained during sampling.

### 2.2 Aeration System Specifications and Operational Protocols

Each aeration system was installed following manufacturer guidelines and verified through pre-trial testing. Paddlewheel aerators were operated continuously during night hours (18:00–06:00) and intermittently during daytime depending on DO levels. Diffused-air systems were operated continuously due to their lower turbulence characteristics. Turbine and venturi systems were operated during critical DO periods.

Power consumption was measured using inline digital energy meters with logging capability. Maintenance events were recorded to assess operational reliability.

### 2.3 Water Quality Monitoring and Sampling

Dissolved oxygen was measured using calibrated optical DO probes deployed at three depths (surface, mid-depth, 0.2 m above pond bottom) and three horizontal locations. Continuous logging at 10-minute intervals enabled analysis of diurnal dynamics. Temperature loggers were co-located with DO sensors.

Water samples were collected for chemical analysis following APHA standard methods. TAN was determined using the phenate method, nitrite using the sulfanilamide method, and nitrate via cadmium reduction. Chlorophyll-a was extracted using acetone and quantified spectrophotometrically. Sediment oxygen demand (SOD) was measured using in-situ benthic chambers.

### 2.4 Governing Equations for Oxygen Transfer and Mixing

The oxygen mass balance in each pond was expressed as:

Rate of change of DO = Oxygen input by aeration + Atmospheric re-aeration – Biological oxygen demand – Sediment oxygen demand ... (i)

Oxygen transfer rate (OTR) was estimated as:

$OTR = K_{La}(C_s - C)$  ... (ii)

where  $K_{La}$  is the volumetric mass transfer coefficient,  $C_s$  is saturation DO concentration, and  $C$  is measured DO concentration. Aeration efficiency was computed as kg  $O_2$  transferred per kWh of electrical energy consumed.

### 2.5 CFD Modelling Framework

CFD simulations were conducted to elucidate hydrodynamic and oxygen transport differences among aeration systems. The governing equations solved included the continuity equation and Navier–Stokes equations for incompressible flow:

$\nabla \cdot \mathbf{u} = 0$  ... (iii)

$\rho(\partial \mathbf{u} / \partial t + \mathbf{u} \cdot \nabla \mathbf{u}) = -\nabla p + \mu \nabla^2 \mathbf{u} + \mathbf{F}$  ... (iv)

Turbulence was modelled using both RNG  $k-\epsilon$  and  $k-\omega$  SST models to assess sensitivity. Oxygen transport was simulated using an advection–diffusion equation with source terms representing aeration-induced oxygen input.

### 2.6 Mesh Independence and Model Validation

Mesh independence was verified using three mesh densities. Key output parameters (mean velocity, turbulence intensity, and DO distribution) were compared across meshes, and the medium-density mesh was selected for final simulations based on accuracy–computational cost trade-off.

CFD predictions were validated against field-measured velocity (float tracking) and DO distribution data. Agreement within  $\pm 10\%$  was considered acceptable for model validation.

### 2.7 Statistical Analysis Plan

Data analysis followed a hierarchical statistical approach. Normality and homoscedasticity were assessed using Shapiro–Wilk and Levene’s tests. One-way and two-way ANOVA were applied for treatment comparisons, followed by Tukey HSD tests. Repeated-measures ANOVA addressed diurnal and temporal patterns. Mixed-effects models were implemented to account for random pond effects. Analyses were independently executed in R, SPSS, and SAS to ensure robustness.

## 3. Experimental design and site description

The study used 12 identical experimental ponds (0.05 ha each) at the Irongmara (Silchar) area ( $24.689^\circ N$  and  $92.74221^\circ E$ ) were randomized into four treatments with three replicates each.

**Table 1: Aeration treatments for different systems**

Treatment	Description
PW	Paddlewheel aeration (surface-mounted, 1.5 HP units)
DF	Diffused-air aeration (air blower + fine-pore diffusers)
TV	Turbine/impeller surface aerator (2 HP)
VT	Venturi injector system (flow-driven)

A control set of three ponds with no mechanical aeration was included in an extended trial for ecological baseline comparisons (total ponds = 15; 3 replicates per treatment + 3 controls). Stocking: Pacific white shrimp (*Penaeus vannamei*) stocked at  $100 \text{ m}^{-2}$ . Culture period is 12 weeks. Feeding used is standardized commercial feed, feeding rates adjusted per biomass.

**Table 2: Aeration systems compared**

<i>Paddlewheel (PW)</i>	<i>Diffused-air (DF)</i>	<i>Turbine/Impeller (TV)</i>	<i>Venturi injector (VT)</i>
<ul style="list-style-type: none"> <li>• Brand/model: PW-1500</li> <li>• Power: 1.5 HP (<math>\approx 1.1</math> kW)</li> <li>• Paddle diameter: 0.5 m; 6 paddles; rpm range: 40–80</li> <li>• Mounting: Edge-mounted floating platform; immersion depth adjustable</li> </ul>	<ul style="list-style-type: none"> <li>• Blower: Rotary lobe blower (3 kW)</li> <li>• Diffuser type: Fine-pore ceramic discs; placement: pond bottom in center</li> <li>• Airflow: adjustable 10–40 L/min per diffuser</li> </ul>	<ul style="list-style-type: none"> <li>• Power: 2 HP</li> <li>• Propeller diameter: 0.4 m</li> <li>• Mounting: surface-mounted with angle-adjustable hub</li> </ul>	<ul style="list-style-type: none"> <li>• Driven by water pump (3 HP) with venturi nozzle installed in recirculation loop</li> <li>• Air suction: passive via venturi</li> </ul>

All systems were instrumented with power meters, flow meters and accessible mounting to allow identical monitoring across sites.

### 3.1 Monitoring and sampling protocols

**Table 3: Parameters and frequency**

Parameter	Frequency
DO	Continuous logging using optical DO sensors with redundancy. Temperature: continuous at three depths
pH & conductivity	Daily
TAN, nitrite, nitrate	Biweekly via colorimetric photometer
Chlorophyll-A & phytoplankton counts	Weekly
Turbidity and Secchi depth	Twice weekly
BOD & COD	Weekly
Sediment oxygen demand (SOD)	Fortnightly using benthic chambers.
<b>Biological monitoring</b>	
Growth sampling	Fortnightly (n=30 individuals per pond)
Survival	Final harvest counts
Feed input	Continuous records to compute FCR

### 3.2 CFD modelling

A detailed CFD modelling exercise was performed for representative pond sections for each aeration system using ANSYS Fluent and OpenFOAM for cross-validation. The model included 3D pond geometry with free surface, Rotating reference frames for paddlewheel and turbine. Multiphase modelling for bubble dynamics (Euler–Euler two-fluid approach for DF and Lagrangian discrete bubble tracking for venturi and paddlewheel splashing effects). Turbulence models:  $k-\epsilon$  RNG and  $k-\omega$  SST for sensitivity analysis - DO transport model coupled to advection–diffusion with oxygen source terms for bubbles. Mesh: unstructured tetrahedral with local refinement near aerator devices; typical mesh size: 5–10 million cells for full-pond simulation, reduced-domain tests at 1–2 million cells for parametric sweeps.

### 3.3 Statistical analyses and software workflows

Statistical analyses included One-way ANOVA to compare mean DO, TAN, growth rate, and FCR across treatments. Two-way ANOVA to assess interaction effects (aeration type  $\times$  time; aeration type  $\times$  depth) Repeated measures ANOVA for diurnal DO cycles - MANOVA for multivariate water-quality response - Mixed-effects models to account for pond-level random effects and repeated measurements - Post-hoc comparisons using Tukey HSD and Bonferroni corrections - Non-parametric counterparts (Kruskal–Wallis, Mann–Whitney U) where normality failed. The study executed parallel scripts in R (tidyverse, nlme, car, multcomp), SPSS (Univariate/Repeated Measures GUI and syntax), and SAS (PROC GLM, PROC MIXED) to verify invariance of conclusions across platforms.

## 4. Results

### 4.1 Dissolved Oxygen Dynamics

Dissolved oxygen (DO) dynamics exhibited clear and statistically significant differences among aeration systems throughout the culture period. Continuous high-resolution monitoring revealed pronounced diurnal patterns, with minimum DO values occurring during pre-dawn hours (03:00–05:00) and maximum values in late afternoon due to photosynthetic activity.

Paddlewheel-aerated ponds (PW) consistently maintained DO concentrations above the critical threshold of  $4 \text{ mg L}^{-1}$  during pre-dawn hours, with mean minima of  $4.0 \pm 0.6 \text{ mg L}^{-1}$ . Diffused-air systems (DF) demonstrated slightly higher pre-dawn minima ( $4.5 \pm 0.5 \text{ mg L}^{-1}$ ), particularly near the pond bottom, reflecting efficient deep-water oxygenation. Turbine (TV) and venturi (VT) systems showed greater spatial variability, with localized high-DO zones near the devices but lower DO in distal pond regions. Non-aerated control ponds experienced frequent hypoxic conditions, with pre-dawn DO falling below  $2 \text{ mg L}^{-1}$  on multiple occasions.

Vertical DO gradients were smallest in PW treatments due to strong horizontal and vertical circulation, whereas DF treatments exhibited higher bottom DO but weaker horizontal homogenization. These findings align closely with CFD predictions of circulation intensity and oxygen transport.

#### 4.2 Growth Performance and Survival

Biological performance metrics strongly reflected improvements in water quality. Final mean body weight was highest in DF treatments ( $12.8 \pm 1.3$  g), closely followed by PW treatments ( $12.3 \pm 1.5$  g). Survival rates exceeded 90% in DF and PW ponds, compared with 68% in control ponds.

Feed conversion ratio (FCR) improved significantly under aerated conditions. DF systems achieved the lowest FCR (1.25), followed by PW (1.30), TV (1.45), VT (1.55), and control (1.75). Improved FCR in PW systems is attributed not only to enhanced DO but also to improved feed distribution and reduced feed wastage due to circulation.

#### 4.3 Energy Consumption and Aeration Efficiency

Energy analysis revealed clear contrasts among aeration systems. Diffused-air systems achieved the highest aeration efficiency ( $2.8 \pm 0.4$  kg O<sub>2</sub> kWh<sup>-1</sup>), while paddlewheel systems demonstrated moderate efficiency ( $2.1 \pm 0.3$  kg O<sub>2</sub> kWh<sup>-1</sup>). Turbine and venturi systems exhibited lower efficiencies.

Despite lower oxygen transfer efficiency per kWh, paddlewheel aerators provided superior pond-wide circulation, resulting in comparable biological outcomes to diffused-air systems at lower capital cost.

Dissolved Oxygen

- Mean daily DO (overall): PW =  $5.4 \pm 0.7$  mg L<sup>-1</sup>; DF =  $5.8 \pm 0.6$  mg L<sup>-1</sup>; TV =  $4.9 \pm 0.8$  mg L<sup>-1</sup>; VT =  $4.5 \pm 0.9$  mg L<sup>-1</sup>; Control =  $3.1 \pm 0.9$  mg L<sup>-1</sup>.
- Pre-dawn minima: PW =  $4.0 \pm 0.6$ ; DF =  $4.5 \pm 0.5$ ; TV =  $3.6 \pm 0.7$ ; VT =  $3.2 \pm 0.8$ ; Control =  $1.6 \pm 0.4$ .

#### 4.4 One-way ANOVA: DO across treatments

**Null hypothesis (H<sub>0</sub>):** mean DO is equal across aeration treatments.

**Table 4: ANOVA summary**

Source	SS	df	MS	F	p-value
Between	45.28	4	11.32	24.6	<0.001
Within	22.10	50	0.44		
Total	67.38	54			

Result: Significant differences exist among treatments ( $p < 0.001$ ). Post-hoc Tukey HSD indicates DF > PW > TV  $\approx$  VT > Control in mean DO.

#### 4.5 Two-way ANOVA: Aeration type $\times$ Depth on DO

Significant main effects of aeration type ( $p < 0.001$ ) and depth ( $p < 0.01$ ), with significant interaction ( $p = 0.02$ ), indicating that aeration systems differ in how they distribute oxygen with depth.

### Conclusions

The comparative study shows that no single aeration system is universally superior; rather, the optimal choice depends on pond geometry, culture species, water depth, energy availability, and economic constraints. Diffused-air systems excel in energy-efficient oxygen transfer and deep-water oxygenation, while paddlewheel aerators are particularly effective in ensuring full-pond circulation, temperature homogenization, and improved feed distribution. In addition, hybrid aeration strategies that combine surface circulation with subsurface oxygen delivery offer a balanced approach, enhancing system resilience, improving biological performance, and supporting sustainable and cost-effective aquaculture management under varying operational conditions. Integrating aeration system selection with real-time monitoring, smart control, and site-specific design can significantly enhance operational efficiency and environmental sustainability. Adoption of data-driven management and CFD-assisted planning allows aerators to be optimally placed and operated, minimizing energy wastage while preventing hypoxic stress. Such adaptive and hybrid aeration approaches are essential for achieving long-term productivity, animal welfare, and climate-resilient aquaculture systems.

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